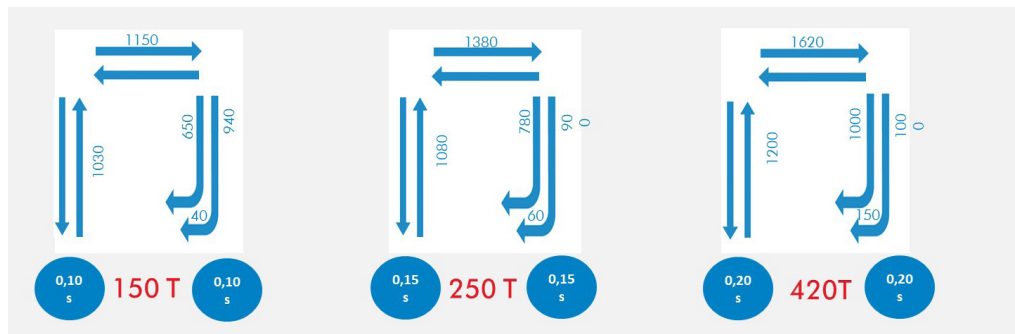


# S5-25 Speed: performances



	150T	250T	420T
<b>S5-25 TE standard</b>			
Time in the press .....	1,23 sec	1,40 sec	1,58 sec
Total cycle time	4,93 sec	5,23 sec	5,66 sec
<b>S5-15 Speed</b>			
Time in the press .....	0,97 sec	1,16 sec	1,26 sec
Total cycle time	4,01 sec	4,31 sec	4,66 sec
<b>S5-25 TE standard Speed 1200mm</b>			
Time in the press .....	0,87 sec	1,04 sec	1,15 sec
Total cycle time	3,86 sec	4,18 sec	4,53 sec
<b>S5-25 Speed compared to S5-25 TE standard</b>			
In the press .....	29%	26%	27%
Total cycle	22%	20%	20%
<b>S5-25 Speed compared to S5-15 Speed</b>			
In the press .....	10%	10%	9%
Total cycle	4%	3%	3%